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PRODUCT DATA SHEET – LM

Section 1. PRODUCT DESCRIPTION

MACHINE SINGLE SLEEVE ANCHOR – LM

Machine single sleeve anchor LM consists of a hexagon bolt with washer, screwed on one side into a conical expanding nut with internal thread and a steel expansion sleeve with a notch on the expansion part. Corrosion protection is ensured by galvanized zinc coating. Fixing is executed by tightening the screw with adequate torque which causes sliding of sleeves over the expansion cone, pulling notched portions of the sleeve apart, and creates a permanent anchorage. The anchor is perfect for machine and equipment medium duty fixings, for fixing of static load bearing structural steel components, frames, railings, balustrades, etc.

Recommended for substrates:

- **non-cracked reinforced and non-reinforced concrete of C20/25 ÷ C50/60 strength class**

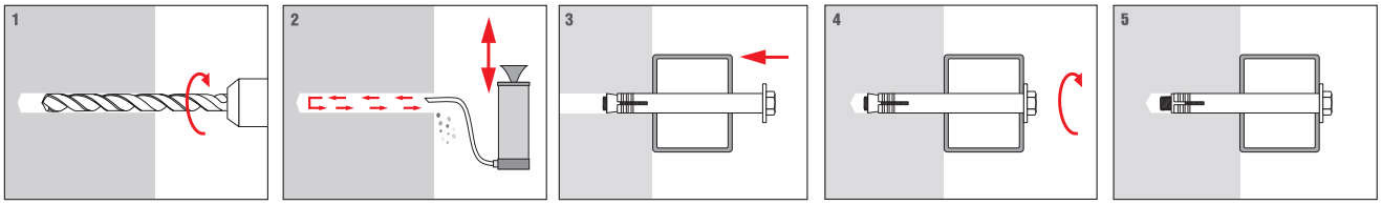
Advantages:

- **fast and simple installation by driving the anchor and tightening**
- **ready to carry full capacity instantly**
- **delivered as factory integrated**

Steel anchors hold National Technical Assessment: ITB-KOT-2018/0377 Rev. 1

Section 2. METHOD OF INSTALLATION

1. Original mechanical anchors delivered by the manufacturer can be used only
2. Before installation check whether parameters of the substrate (where anchors are to be installed) conform to parameters of the substrate used in testing, based on which characteristic loading resistances of connections were determined
3. Install anchors so that reinforcement of the substrate is not damaged
4. Before installation, indicate the drilling points where anchors are to be installed in accordance with installation guidelines
5. Then drill the holes in accordance with the parameters selected (diameter and depth of the hole), perpendicularly to the substrate
6. Clean holes with SCF brush (3x) and blow out clean with PCF pump (3x)
7. Drive anchor into the hole by light hits of a hammer and then tighten the screw by applying an adequate torque (T_{inst}) using torque wrench
8. Note that after the anchor is expanded, the washer under the nut should be pressed against the fixed member



Section 3. TECHNICAL DATA

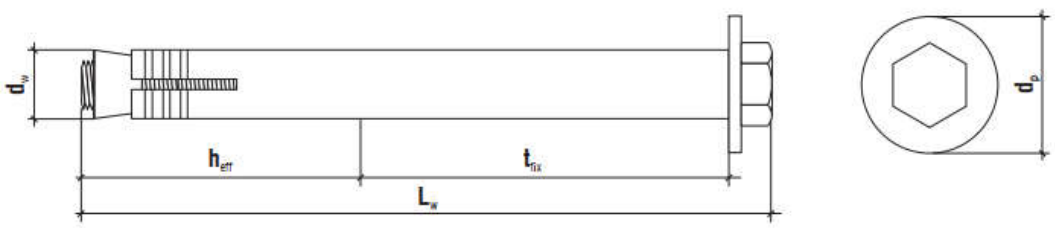


TABLE 1. TECHNICAL PARAMETERS AND INSTALLATION DATA				
Parameters			Anchor size	
			M12	M14
Anchor diameter	d_w	[mm]	12	14
Hole diameter	d_0	[mm]	12	14
Fixed member hole diameter	d_f	[mm]	14	16
Min. anchorage depth	h_{eff}	[mm]	50	50
Min. hole depth	h_0	[mm]	60	60
Min. substrate thickness	h_{min}	[mm]	100	100
Min. spacing between anchors	s_{min}	[mm]	150	150
Min. distance from substrate edge	c_{min}	[mm]	75	75
Torque	T_{inst}	[Nm]	30	60
National Technical Assessment	[-]	[-]	ITB-KOT-2018/0377 Rev. 1	

TABLE 2. RESISTANCE			
Type	Min. anchorage depth	Non-cracked concrete C20/25	
		Characteristic pull-out strength	Characteristic pull-out strength
	h_{eff} [mm]	$N_{R,k}$ [kN]	$V_{R,k}$ [kN]
LM-12	50	12.0	12.0
LM-14	50	12.0	12.0

*Recommended partial safety factor of:
2.52 (pull-out) / 1.25 (shear)

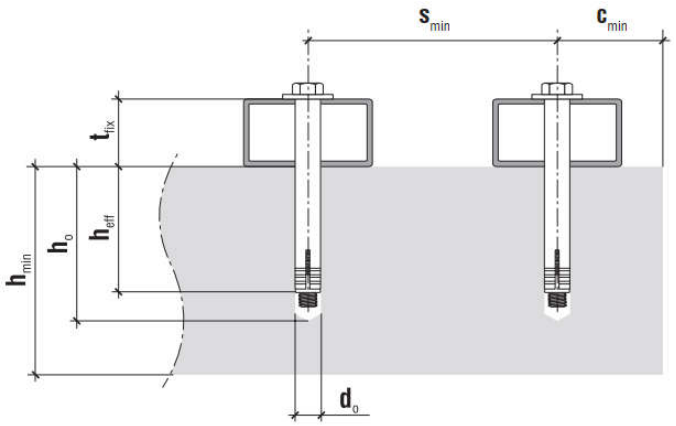


TABLE 3. SELECTION TABLE					
Product code	Anchor diameter and length	Max. thickness of fixed member	Thread	Nut head type	Pieces per pack
	d_w x L_w [mm]	t_{fix} [mm]	[-]	[-]	[pcs.]
LM-12080	12 x 80	15	M8	SW-13	40
LM-14080	14 x 80	15	M10	SW-17	25

Section 4. REMARKS

1. All previous versions of this Product Data Sheet shall cease to be valid
2. Data given in this Product Data Sheet is in accordance with current knowledge and published in good faith. KLIMAS Sp. z o.o. is not responsible for correctness and quality of the fixing if recommendations regarding method of use and installation are not followed.