

PRODUCT DATA SHEET - WKPC



Section 1. PRODUCT DESCRIPTION

SCREWS WITH DOUBLE THREAD FOR OVER-RAFTER INSULATION - WKPC

Zn WHITE

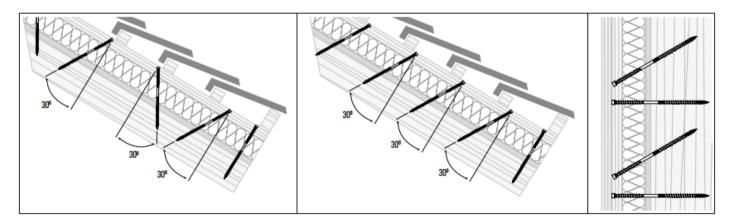
Screw with double thread WKPC is made of carbon steel covered with a protective layer of white galvanic zinc. Screws are primarily used for mounting over-rafter insulation to wooden substrates. The screws have a cylindrical head with a TX socket.

Features and advantages of screws:

- cylindrical head ensures adequate pressure of the fixed element
- TX drive guarantees optimum torque transfer as the screw advances
- underhead thread enables optimal mounting of the counter-batten, transfers the loads from the counter-batten to the rafters, omitting the insulation, protects the insulation against damage
- reaming cutter reduces the torque required for screwing in by widening the hole
- cutting notches cuts the fibers of the wood structure while screwing in
- double thread additional threads on the tip make it easier to start screwing with less pressure
- high torque enables screws to be screwed in without pre-drilling in hard types of wood
- wax coating reduced torque, faster and easier installation

Section 2. METHOD OF INSTALLATION

- 1. Original screws delivered by the manufacturer can be used only
- 2. Before installation select adequate length of screws depending on thickness of elements to be fastened and minimum anchorage depth
- 3. The fastened wooden elements should be defect-free (no knots, cracks, colorations, rots, structure and shape defects, mechanical damages) as any defects reduce their strength
- 4. Screws should be installed using screw gun and bit suitable for TX drive
- 5. Screws should be driven directly in wooden substrate without prior drilling





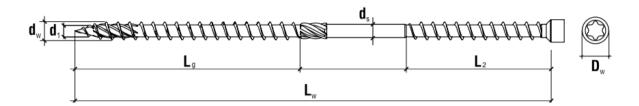


tel. +48 34 377 71 00, fax. +48 34 328 01 73 Hotline: 801 477 477, www.wkret-met.com

PRODUCT DATA SHEET - WKPC



Section 3. TECHNICAL DATA



TECHNICAL PARAMETERS							
Parameter	Unit	Value					
Thread outer diameter	d _w [mm] 8,0						
Thread inner diameter	d ₁ [mm]	5,4					
Smooth part diameter	d _s [mm]	5,8					
Head diameter	D _w [mm]	10,0					
Length range	L _w [mm]	165-472					
Drive type	-	TX 40					
Screw material	-	carbon steel					
Corrosion protection	galvanized	≥ 5 µm					
Substrate material	wood	≥ C24					

STRENGTH PARAMETERS							
Parameter	Unit	Value					
Material characteristic yield strength	M _{y,k} [Nm]	25,0					
Characteristic pull-out resistance	f _{ax,k,90} [N/mm ²]	12,0					
Characteristic resistance to head pull-through	f _{head,k} [N/mm ²]	9,4					
Characteristic resistance for tension	f _{tens,k} [kN]	25,0					
Characteristic torsional strength	f _{tor,k} [Nm]	27,0					

SELECTION TABLE									
Product marking	Screw diameter	Screw length	Working thread length	Underhead thread length	Head diameter	Drive type	Number of pieces in a box		
	d _w [mm]	L _w [mm]	L _g [mm]	L ₂ [mm]	D _w [mm]	[-]	[pcs]		
WKPC-08165-B*	8,0	165	100	60	10	TX 40	50		
WKPC-08195-B*	8,0	195	100	60	10	TX 40	50		
WKPC-08225-B*	8,0	225	100	60	10	TX 40	50		
WKPC-08235-B*	8,0	235	100	60	10	TX 40	50		
WKPC-08255-B*	8,0	255	100	60	10	TX 40	50		
WKPC-08275-B*	8,0	275	100	60	10	TX 40	50		
WKPC-08302-B*	8,0	302	100	60	10	TX 40	50		
WKPC-08335-B*	8,0	335	100	60	10	TX 40	50		
WKPC-08365-B*	8,0	365	100	60	10	TX 40	50		
WKPC-08397-B*	8,0	397	100	60	10	TX 40	50		
WKPC-08435-B*	8,0	435	100	60	10	TX 40	50		
WKPC-08472-B*	8,0	472	100	60	10	TX 40	50		

^{*}Product on order

Section 4. REMARKS

- 1. All previous versions of this Product Data Sheet shall cease to be valid
- Data given in this Product Data Sheet is in accordance with current knowledge and published in good faith. KLIMAS Sp. z o.o. is not responsible for correctness and quality of the fixing if recommendations regarding method of use and installation are not followed.