

Section 1. PRODUCT DESCRIPTION

FRAME PLUG WITH HEX HEAD SCREW AND TX DRIVE – KPR-FAST 12 K-D

Sleeves of frame plugs are made of polyamide with a specially shaped steel screw type K (hex head) for fixing of members to all substrate types. The screws are made of steel with non-electrolytically applied zinc flake coating SQ Ceramic. The plastic sleeve is expanded by screwing in the specific screw which presses the sleeve against the wall of the drilled hole. Frame plugs are characterized by very high resistance and problem-free installation in various materials. Plugs with hex head (K) are mostly used for fixing of metal members. The sleeve is pre-assembled with the screw.

Substrates on which frame plug KPR-FAST 12K-D can be installed according to ETAG 020:

- **Category A – concrete**
- **Category B – solid clay brick and sand-lime brick**
- **Category C – hollow clay and sand-lime brick, porous block**
- **Category D – lightweight concrete blocks, autoclaved aerated concrete**

Frame plugs hold European Technical Assessment: ETA-12/0272



THE
DIAMETER
OF THE
SCREW'S
CORE IS
REDUCED

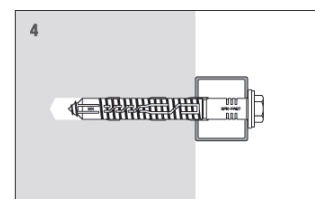
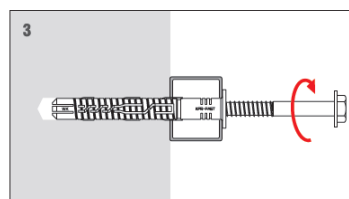
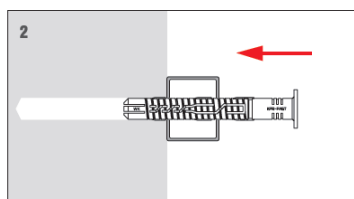
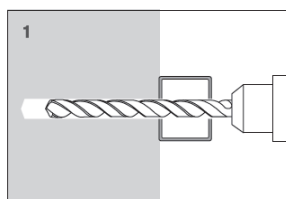


KPR-FAST 12 K-D



Section 2. METHOD OF INSTALLATION

1. Original frame plugs delivered by the manufacturer can be used only
2. Before installation identify a substrate into which the plug will be installed and compare loads which the plug will carry to resistance values given in Product Data Sheet or European Technical Assessment
3. Select an adequate length of the plug so that expansion zone is in the construction material of the wall (thickness of member being fixed matches max. usable length of the plug – tfix)
4. Use proper method of drilling according to a substrate type (holes in brickwork substrate made of hollow or autoclaved aerated concrete blocks should be drilled using a drill without impact)
5. Diameter of drilled holes should match diameter of the plugs used
6. Drilled holes in substrates of solid materials should be deeper by min. 10mm compared to the plug anchorage depth
7. Clean the holes in solid materials from drilling dust and debris with a back and forth motion of the drill at a reduced speed
8. Then insert the plug into a drilled hole, and drive the screw until it completely penetrates the sleeve
9. Forceful tightening of the screw can result in its failure which is not covered by the manufacturer's warranty
10. Installation shall be executed in temperature from -20°C to +40°C. (this applies to substrate temperature)



PRODUCT DATA SHEET – KPR-FAST 12 K-D

Section 3. TECHNICAL DATA

| TECHNICAL PARAMETERS | | |
|-------------------------------|-----------------------|---|
| Parameter | Unit | Value |
| Plug diameter | d _k [mm] | 12 |
| Hole/drill diameter | d ₀ [mm] | 12 |
| Effective anchorage depth | h _{eff} [mm] | 70 |
| Drilled hole depth | h ₀ [mm] | 80 |
| Drive type | [-] | TX-40/SW-13 |
| Use categories | [-] | A B C D |
| Sleeve material | [-] | PA – polyamide |
| Screw material | [-] | Steel with non-electrolytically applied zinc flake coating SQ Ceramic |
| European Technical Assessment | [-] | ETA-12/0272 |

** cracked concrete

¹⁾ According to EN 771-1

²⁾ According to EN 771-2

³⁾ According to EN 771-3

⁴⁾ According to EN 771-4

⁵⁾ Polish clay brick; (L x W x H) = 250 x 120 x 65 mm

⁶⁾ German clay brick MZ Rd 2.0/20; (L x W x H) = 250 x 120 x 65 mm

⁷⁾ For example Kalksandstein KS NF 20-2.0 Vollstein according to DIN 106; (L x W x H) = 250 x 115 x 71 mm

⁸⁾ For example Porotherm 18.8; (L x W x H) = 468 x 188 x 238 mm

⁹⁾ For example Porotherm 25 P+W; (L x W x H) = 250 x 373 x 238 mm

¹⁰⁾ For example MAX 250; (L x W x H) = 250 x 373 x 238 mm

¹¹⁾ For example HLZ Rd1 1.2/12 according to DIN 105; (L x W x H) = 308 x 240 x 238 mm

¹²⁾ For example KSL-R(P)8DF Lochstein according to DIN 106; (L x W x H) = 498 x 115 x 245 mm

¹³⁾ For example Hbl 2/0.8 Leichtbetonhohlstein according to DIN 18 151-100; (L x W x H) = 365 x 247 x 238 mm

¹⁴⁾ For example TeknoAmerBlok PK17,8; (L x W x H) = 178 x 390 x 190 mm

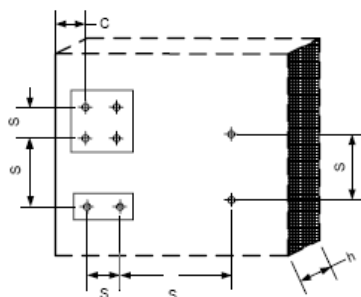
¹⁵⁾ For example TeknoAmerBlok PK19; (L x W x H) = 190 x 390 x 190 mm

| RESISTANCE | | | | |
|----------------|--|-----------------------|-------------------------|-------------------------------------|
| Use categories | Substrate type | Density | Compressive strength | Characteristic resistance [kN/szt.] |
| | | [kg/dm ³] | [N/mm ²] | KPR-FAST 12K |
| A | Concrete C12/15 | ≥ 2,25 | f _{c,cyl} ≥ 12 | 3,5** |
| A | Concrete ≥ C16/20 | ≥ 2,30 | f _{c,cyl} ≥ 16 | 5,0** |
| B | Clay brick ^{1),5)} | ≥ 1,70 | ≥ 10 | 2,5 |
| B | Clay brick ^{1),5)} | ≥ 1,70 | ≥ 20 | 3,5 |
| B | Clay brick ^{1),6)} | ≥ 2,00 | ≥ 10 | 3,5 |
| B | Clay brick ^{1),6)} | ≥ 2,00 | ≥ 20 | 3,5 |
| B | Calcium silicate brick ^{2),7)} | ≥ 2,00 | ≥ 20 | 3,5 |
| C | Perforated ceramic brick ^{1),11)} | ≥ 1,20 | ≥ 12 | 2,0 |
| C | Calcium silicate hollow block ^{2),12)} | ≥ 1,60 | ≥ 12 | 3,0 |
| D | Hollow lightweight aggregate concrete element ^{3), 13)} | ≥ 0,80 | ≥ 2 | 2,0 |
| D | Autoclaved aerated concrete AAC 2 ⁴⁾ | ≥ 0,35 | ≥ 2 | 0,75 |
| D | Autoclaved aerated concrete AAC 7 ⁴⁾ | ≥ 0,65 | ≥ 6,5 | 3,0 |

PRODUCT DATA SHEET – KPR-FAST 12 K-D

| MINIMUM THICKNESS OF MEMBER, EDGE DISTANCE AND SPACING IN CONCRETE | | | | | | |
|--|------------------------|-----------------------------|------------------------------|------------------------|-----------------------|-----------------|
| ANCHOR TYPE | Base material | Minimum thickness of member | Characteristic edge distance | Characteristic spacing | Minimum edge distance | Minimum spacing |
| | | h_{min} [mm] | $C_{cr,N}$ [mm] | $S_{cr,N}$ [mm] | C_{min} [mm] | S_{min} [mm] |
| KPR-FAST 12 | Concrete \geq C16/20 | 100 | 100 | 85 | 100 | 100 |
| | Concrete \geq C12/15 | 100 | 140 | 120 | 140 | 140 |

Scheme of edge distance and spacing in concrete



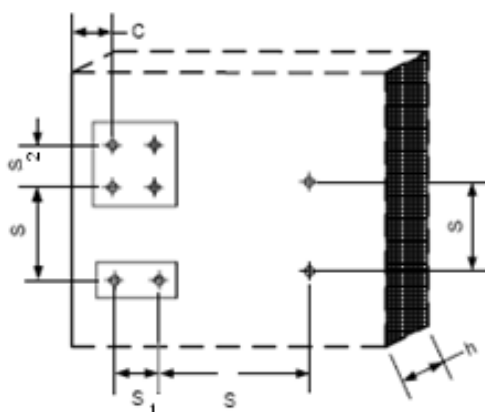
| MINIMUM THICKNESS OF MEMBER, EDGE DISTANCE AND SPACING IN MASONRY | | | | | | | |
|---|---|----------------------|-----------------------------|-----------------------|-----------------|----------------------------|----------------------|
| ANCHOR DIAMETER | Base material | Type of element | Single anchor | | | Anchor group ¹⁾ | |
| | | | Minimum thickness of member | Minimum edge distance | Minimum spacing | Minimum spacing | Minimum spacing |
| | | | h_{min} [mm] | C_{min} [mm] | S_{min} [mm] | $S_{min1}^{2)}$ [mm] | $S_{min2}^{3)}$ [mm] |
| Ø12 | masonry made of ceramic, calcium silicate and lightweight aggregate concrete elements | solid | 120 | 100 | 100 | 100 | 200 |
| | | perforated or hollow | 180 | 100 | 100 | 100 | 200 |
| | masonry made of autoclaved aerated concrete elements | - | 100 | 100 | 100 | 100 | 200 |

¹⁾ the design method valid for single anchor and anchor groups with two or four anchors

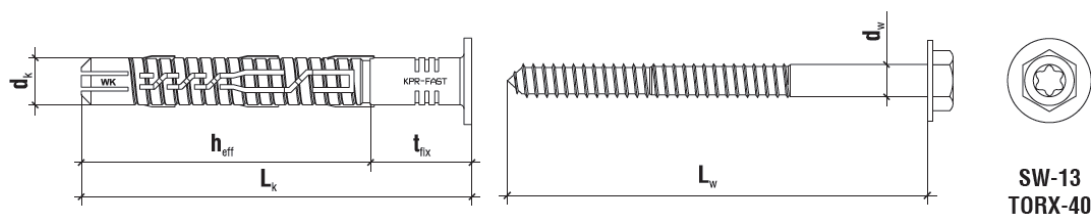
²⁾ in direction perpendicular to free edge

³⁾ in direction parallel to free edge

Scheme of edge distance and spacing in masonry



PRODUCT DATA SHEET – KPR-FAST 12 K-D



| SELECTION TABLE – KPR-FAST 12 K-D | | | | | |
|-----------------------------------|----------------------------|---------------------------|--------------------|-------------|---------------------------|
| Product code | Sleeve diameter and length | Screw diameter and length | Max. usable length | Drive type | Number of pieces in a box |
| | $d_k \times L_k$ [mm] | $d_w \times L_w$ [mm] | t_{fix} [mm] | [-] | [szt.] |
| KPR-FAST-12080K-D* | 12x80 | 8x85 | 10 | TX-40/SW-13 | 25 |
| KPR-FAST-12100K-D* | 12x100 | 8x105 | 30 | TX-40/SW-13 | 25 |
| KPR-FAST-12120K-D* | 12x120 | 8x125 | 50 | TX-40/SW-13 | 25 |
| KPR-FAST-12140K-D* | 12x140 | 8x145 | 70 | TX-40/SW-13 | 25 |
| KPR-FAST-12160K-D* | 12x160 | 8x165 | 90 | TX-40/SW-13 | 25 |
| KPR-FAST-12180K-D* | 12x180 | 8x185 | 110 | TX-40/SW-13 | 25 |
| KPR-FAST-12200K-D* | 12x200 | 8x205 | 130 | TX-40/SW-13 | 25 |
| KPR-FAST-12230K-D* | 12x230 | 8x235 | 160 | TX-40/SW-13 | 25 |
| KPR-FAST-12260K-D* | 12x260 | 8x265 | 190 | TX-40/SW-13 | 25 |
| KPR-FAST-12300K-D* | 12x300 | 8x305 | 230 | TX-40/SW-13 | 20 |
| KPR-FAST-12330K-D* | 12x330 | 8x335 | 260 | TX-40/SW-13 | 20 |
| KPR-FAST-12360K-D* | 12x360 | 8x365 | 290 | TX-40/SW-13 | 20 |

*product available on request



Section 4. REMARKS

1. All previous versions of this Product Data Sheet shall cease to be valid
2. Data given in this Product Data Sheet is in accordance with current knowledge and published in good faith. KLIMAS Sp. z o.o. is not responsible for correctness and quality of the fixing if recommendations regarding method of use and installation are not followed.