

# DECLARATION OF PERFORMANCE No LE-ZN/21

1. Unique identification code of the product-type: **LE-ZN**
2. Intended use/es: **Torque controlled expansion anchor for use in non-cracked concrete.**
3. Manufacturer: **KLIMAS Sp. z o.o.  
ul. Wincentego Witosa 135/137  
Kućnica Kiedrzyńska 42-233 Mykanów**
4. Authorised representative: **not applicable**
5. System/s of AVCP: **system 1**
6. European Assessment Document: **a) EAD 330232-01-0601  
b) ETA-20/0640 27/07/2023  
c) Instytut Techniki Budowlanej - ITB  
d) 1488**
7. Declared performance/s:  
**7a. Mechanical resistance and stability (BWR 1)**

**Table C1: Design method EN 1992-4 , Characteristic resistance under tension load**

Size			M6	M8	M10	M12	M16	M20
STEEL FAILURE								
Characteristic resistance – reduced part	N <sub>Rk,s</sub>	[kN]	9,9	16,2	27,7	38,6	71,9	126,7
Partial safety factor class:	γ <sub>M,s</sub>	[-]	1,81					
PULL OUT FAILURE								
Characteristic resistance in C20/25 uncracked concrete:	N <sub>Rk,p</sub>	[kN]	1)	1)	1)	1)	1)	1)
Installation safety factor:	γ <sub>ins</sub>	[-]	1,0	1,0	1,0	1,0	1,0	1,0
Increasing factors for N <sup>0</sup> <sub>Rk,c</sub> :	Ψ <sub>c</sub>	C30/37	1,00	1,06				
		C40/50	1,00	1,11				
		C50/60	1,00	1,16				
CONCRETE CONE FAILURE AND SPLITTING FAILURE								
Factor for uncracked concrete:	k <sub>ucr,N</sub>	[-]	11,0					
Installation safety factor:	γ <sub>ins</sub>	[-]	1,0					
Concrete cone failure:	s <sub>cr,N</sub>	[mm]	3 x h <sub>ef</sub>					
	c <sub>cr,N</sub>	[mm]	1.5 x h <sub>ef</sub>					
Standard embedment								
Effective anchorage depth:	h <sub>ef</sub>	[mm]	35	40	60	70	85	115
Splitting failure:	s <sub>cr,sp</sub>	[mm]	175	200	300	400	425	575
	c <sub>cr,sp</sub>	[mm]	90	100	150	200	215	290
Reduced embedment								
Effective anchorage depth:	h <sub>ef</sub>	[mm]	-	-	40	50	65	95
Splitting failure:	s <sub>cr,sp</sub>	[mm]	-	-	200	250	325	475
	c <sub>cr,sp</sub>	[mm]	-	-	100	125	165	240

1) The pull-out failure mode is not decisive

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**Table C2: Displacements under tension loading**

Size			M6	M8	M10	M12	M16	M20
Tension service load in uncracked concrete:	N	[kN]	5,0	6,0	6,3	8,8	14,0	25,7
Displacement:	$\delta_{N0}$	[mm]	1,5	1,5	1,5	1,6	1,7	1,8
	$\delta_{N\infty}$	[mm]	2,4					

**Table C3: Design method EN-1992-4, Characteristic resistance under shear load**

Size			M6	M8	M10	M12	M16	M20
STEEL FAILURE WITHOUT LEVER ARM								
Characteristic resistance	V <sub>Rk,s</sub>	[kN]	6,8	12,4	19,7	28,7	53,4	83,3
Partial safety factor class:	γ <sub>M,s</sub>	[-]	1,51					
STEEL FAILURE WITHOUT LEVER ARM								
Characteristic bending moment	M <sub>Rk,s</sub>	[Nm]	15,6	38,0	75,4	131,6	316,0	621,8
Partial safety factor:	γ <sub>M,s</sub>	[-]	1,51					
CONCRETE PRYOUT FAILURE								
Pryout factor:	k <sub>s</sub>	[-]	1,0	1,0	1,0	1,0	2,0	2,0
Installation safety factor:	γ <sub>ins</sub>	[-]	1,0					
CONCRETE EDGE FAILURE								
Effective length of anchor:	l <sub>f</sub>	[mm]	35	40	40 / 60	50 / 70	65 / 85	95 / 115
Outside diameter of anchor:	d <sub>nom</sub>	[mm]	6	8	10	12	16	20
Installation safety factor:	γ <sub>ins</sub>	[-]	1,0					

**Table C4: Displacements under shear load**

Size			M6	M8	M10	M12	M16	M20
Tension service load in uncracked concrete:	V	[kN]	6,1	6,0	9,6	12,7	23,6	34,6
Displacement:	$\delta_{V0}$	[mm]	1,2	1,3	1,6	1,8	1,8	3,0
	$\delta_{V\infty}$	[mm]	1,8	2,0	2,4	2,7	2,7	4,5

## 7b. Safety in case of fire (BWR 2)

Reaction to fire	Class A1 according to EN 13501-1
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**Table C5: Design method EN-1992-4 Characteristic resistance for tension loads under fire exposure**

Size			M6	M8	M10	M12	M16	M20
Min. Effective anchorage depth:	$h_{ef}$	[mm]	35	40	40	50	65	95
Characteristic fire resistance duration at 30 minutes								
Steel failure	$N_{Rk,s,fi}$	[kN]	0,2	0,4	0,9	1,7	3,1	4,9
Pull-Out Failure	$N_{Rk,p,fi}$	[kN]	2,5	3,0	3,3	4,5	7,0	12,5
Concrete Cone Failure	$N_{Rk,c,fi}$	[kN]	1,8	2,6	2,6	4,5	8,6	22,2
Characteristic fire resistance duration at 60 minutes								
Steel failure	$N_{Rk,s,fi}$	[kN]	0,2	0,3	0,8	1,3	2,4	3,7
Pull-Out Failure	$N_{Rk,p,fi}$	[kN]	2,5	3,0	3,3	4,5	7,0	12,5
Concrete Cone Failure	$N_{Rk,c,fi}$	[kN]	1,8	2,6	2,6	4,5	8,6	22,2
Characteristic fire resistance duration at 90 minutes								
Steel failure	$N_{Rk,s,fi}$	[kN]	0,1	0,3	0,6	1,1	2,0	3,2
Pull-Out Failure	$N_{Rk,p,fi}$	[kN]	2,5	3,0	3,3	4,5	7,0	12,5
Concrete Cone Failure	$N_{Rk,c,fi}$	[kN]	1,8	2,6	2,6	4,5	8,6	22,2
Characteristic fire resistance duration at 120 minutes								
Steel failure	$N_{Rk,s,fi}$	[kN]	0,1	0,2	0,5	0,8	1,6	2,5
Pull-Out Failure	$N_{Rk,p,fi}$	[kN]	2,0	2,4	2,6	3,6	5,6	10,0
Concrete Cone Failure	$N_{Rk,c,fi}$	[kN]	1,5	2,0	2,0	3,6	6,9	17,8
Spacing								
Spacing	$s_{cr,N}$	[mm]	$4 \times h_{ef}$					
	$s_{min}$	[mm]	47	54	54	68	88	128
Edge distance	$c_{cr,N}$	[mm]	$2 \times h_{ef}$					
	$c_{min}$	[mm]	$2 \times h_{ef}$ , however if the fire attack is from more than one side, the edge distance of the anchor has to be $\geq 300$ mm and $\geq 2 \times h_{ef}$					

$\gamma_{M,fi}$  - partial safety factor for resistance under fire exposure (usually  $\gamma_{M,fi} = 1.0$ )

**Table C6: Design method EN-1992-4 Characteristic resistance to shear load under fire exposure**

Size			M6	M8	M10	M12	M16	M20
Characteristic fire resistance duration at 30 minutes								
Steel Failure without lever arm	$V_{Rk,s,fi}$	[kN]	0,2	0,4	0,9	1,7	3,1	4,9
Steel Failure with lever arm	$M_{Rk,s,fi}$	[Nm]	0,1	0,4	1,7	3,9	9,3	18,3
Characteristic fire resistance duration at 60 minutes								
Steel Failure without lever arm	$V_{Rk,s,fi}$	[kN]	0,2	0,3	0,8	1,3	2,4	3,7
Steel Failure with lever arm	$M_{Rk,s,fi}$	[Nm]	0,1	0,3	1,4	2,9	7,0	13,7
Characteristic fire resistance duration at 90 minutes								
Steel Failure without lever arm	$V_{Rk,s,fi}$	[kN]	0,1	0,3	0,6	1,1	2,0	3,2
Steel Failure with lever arm	$M_{Rk,s,fi}$	[Nm]	0,1	0,3	1,1	2,5	6,0	11,9
Characteristic fire resistance duration at 120 minutes								
Steel Failure without lever arm	$V_{Rk,s,fi}$	[kN]	0,1	0,2	0,5	0,8	1,6	2,5
Steel Failure with lever arm	$M_{Rk,s,fi}$	[Nm]	0,1	0,2	0,9	1,9	4,6	9,1

## DECLARATION OF PERFORMANCE No LE-ZN/21

8. Appropriate Technical Documentation and/or Specific Technical Documentation: **not applicable**

*The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.*

*Signed for and on behalf of the manufacturer by:*

*Kuźnica Kiedrzyńska*  
*31.07.2023 r.*  
(place and date of issue)

Kierownik działu technicznego

*Adam Szczepanowski*

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(signature)